

Work Order ID 147876

Friday, June 17, 2016 8:24:11 AM

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Item ID: D2565-101

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Strut

Start Date: 6/13/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/17/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MCS Date: JUN 17 2016

Cooling:

Date:

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2565	Rev E								

100 Punch ends and deburr as per dwg 0.00

100

Brake NC

Memo

0.08

Brake NC

Punch as per Dwg D2565 using DT 8313

4 FF OCT 13 2016

110 Small Fab 0.00

110

Small Fab

Memo

0.09

Small Fab

Drill hole open to .316 Ø as per Dwg D2565 (one end only)
Deburr4 FF OCT 13 2016

120 QC5- Inspect part completeness to step on W/O 0.00

120

QC

Memo

0.01

Quality Control

4 DAS
38
9-89
OCT 13 2016

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Item ID: D2565-101 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Strut
Start Date: 6/13/2016 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 6/17/2016 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per OSI005 4.3-Steel <i>M135418</i> Memo START TIME: <i>9:15</i> OVEN TEMPERATURE: <i>160°</i> FINISH TIME: <i>9:45</i>	0.00 0.01				<i>4</i>	<i>16-10-14</i>	<i>DAS 34 9-89</i>	
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.01				<i>(4)</i>		<i>DAS 38 9-89</i> <i>OCT 14 2016</i>	
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <i>31353</i> Memo	0.00 0.01				<i>4</i>	<i>DAS 6 9-89</i>	<i>OCT 17 2016</i>	

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Picklist Print

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Parent Item: D2565-101

D2565-101

Parent Item Name: Strut

Start Date: 6/13/2016

Required Date: 6/17/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: F02.04.16Added dwg Rev.C1NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.750W.049

Purchased

No

100

f

236.1070

1.71

7.2

M304TR0 750W 049

FF

OCT 13 2016

304 RD Tube .750 x .049W

Location

Loc Qty

Loc Code

GA002

135709

230.5343002

M132270

0.00001

M133131

0.0007242

M133509

14.210211

M133700

2.794323

M133914

5.98516

M134138

1.1364496

M134212

8.5144235

M134306

16.8053689

M134528

52.616579

M134604

49.23105

M134824

29.650527

M134993

49.589474

MAT

5.5727347

M133400

5.5727347

7.2

